



SETUP REQUIREMENTS

- **PAD:** Pour concrete pad. While you can also set on asphalt with concrete pavers under feet, or can set on gravel or concrete blocks... a concrete pad looks best and allows for concrete anchors to be installed, which certify the machine to 180MPH wind-load. Pad size may be reduced if machine is placed storefront or adjacent to a building.
 - IM600XL: **4'2"D x 8'W x 9'4"H footprint** storefront / 10'D x 10'W pad (freestanding)
 - IM1000: **5'5"D x 4'7"W footprint** storefront / 8'D x 6'W pad (freestanding)
 - IM1500: **7'10" D x 5'9" W footprint** / 12'D x 9' pad OR more bollards 15'D x 10'W
 - IM2500: **9'D x 7'W footprint** / 13'D x 10'W pad OR more bollards 16'D x 10'W

**If you are installing an IM600XL or IM1000 and think you may one day upgrade to a larger machine, a 10' x 15' pad with 100 amp electric makes your site prep suitable for all.*

- **ELECTRIC:** Stub electric supply centered up behind pad, 220V, single phase, 4 wire hookup (2 hots, 1 neutral, 1 ground). Or rough-in through cement pad and stub centered up about 12" in from back edge of machine. Quick utility disconnects may be installed so machine can be relocated in under 30 minutes.
 - IM600XL, IM1000: 60 amp service
 - IM1500, IM2500: 100 amp service (able to add 2nd icemaker)
 - IM2500 optional: 200 amp service if may need 3rd or 4th icemaker
- **WATER SUPPLY:** Stub water supply centered up behind pad. Or rough-in through cement pad centered up about 12" in from back edge of machine, 1/2" supply.
- **DRAIN:** Provide water drainage to nearest landscaping, ditch, cleanout, or sewer line. 1/2" Drain (storefront, etc.) to 2" Drain (common if through pad). A small gravel bed cut into the pad (crude French drain) is often a suitable option, assuming no Reverse Osmosis filtration. R.O. produces more wastewater so a drain line is recommended.

DAY OF INSTALL

- Forklift required - A Kooler Ice rep will offload the machine from the trailer and set it on the pad.
- Licensed plumber and electrician needed for 1-2 hours to make utility connections
- Kooler Ice oversees setup and provides on-site training. Plan on 2-3 hours in the afternoon for the install and 2-3 hours the next morning for business preparation and training.